

Production and Assembly Plants (CKD) of the BMW Group

24 locations in 13 countries

Update: March 2009

BMW Munich plant	1
Models: BMW 3 Series Sedan, Touring, engines	
Associates: 8.000	
Production 2008: 202.992 automobiles 131.254 engines	
BMW Dingolfing plant	2
Models: BMW 5 Series Sedan, Touring, 6 Series Coupé, Convertible, 7 Series Sedan, M5 Sedan, Touring, M6 Coupé, Convertible, BMW 5 Series Gran Turismo (in 2009)	
Associates: 19.000	
Production 2008: 241.300 automobiles	
BMW Regensburg plant	3
Models: BMW 1 Series five-door, 3 Series Sedan, Coupé, Convertible, M3 Coupé, Convertible, 3 Series all-wheel-drive, Z4 Roadster	
Associates: Regensburg 9.500 (incl. Wackersdorf)	
Production 2008: 274.008 automobiles	
BMW Spartanburg plant, USA	4
Models: X5, X6, X6 Hybrid	
Associates: 4.200	
Production 2008: 170.741 automobiles	
BMW Leipzig plant	5
Models: BMW 1er Series three-door, Coupé and Convertible, 3 Series Sedan	
Associates: 2.700	
Production 2008: 150.000 automobiles	
BMW Rosslyn plant, South Africa	6
Models: BMW 3 Series Sedan	
Associates: 2.000	
Production 2008: 48.000 automobiles	
BMW Shenyang plant, China (Joint-Venture)	7
Models: BMW 3 Series Sedan, 5 Series Long Wheelbase	
Associates at the JV: 3.200	
Production 2008: 33.720 automobiles	
BMW Berlin plant	8
Models: BMW motorcycles	
Associates: 2.000	
Production 2008: 101.964 motorcycles	
MINI Oxford plant	9
Models: MINI Hatch/Limousine, Convertible, Clubman	
Associates: 3.500	
Production 2008: 235.019 automobiles	

Rolls-Royce plant Goodwood Models: Rolls-Royce Phantom, Phantom Drophead Coupé, Phantom Coupé Associates: 750 Production 2008: 1.417 automobiles	10
BMW engine plant Steyr Engines Associates: 2.600 Production 2008: 733.400 engines	11
BMW engine plant Hams Hall Engines Associates: 700 Production 2008: 371.269 engines	12
BMW Landshut plant Manufacturing plant for components, Foundry for aluminium Associates: 3.200	13
BMW Eisenach plant Manufacturing plant for tools Associates: 230	14
BMW Group Swindon plant Manufacturing plant for MINI components Associates: 1.000	15
BMW Wackersdorf plant Manufacturing plant for components, Logistic centre CKD plants Associates: incl. in Regensburg	16
Husqvarna Motorcycles S.r.l., Cassinetta di Biandronno, Italien Models: Husqvarna motorcycles Associates: 268 Production 2008: 14.232 motorcycles	17
Contract production plant Graz (MSF) Models: BMW X3 Production 2008: 80.619 automobiles	18
CKD:	
BMW Rayong plant (Thailand) Models: BMW 3, 5, 7 Series, X3	19
Kaliningrad (Russia) Models: BMW 3, 5 Series, X3	20
Kairo (Egypt) Models: BMW 3, 5, 7 Series, X3	21
Jakarta (Indonesia) Models: BMW 3, 5 Series	22

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Models: BMW 3, 5 Series

Chennai (India) 24
Models: BMW 3, 5 Series